

### General Description

This IGBT is produced using advanced MagnaChip's Field Stop Trench IGBT Technology, which provides high switching series and excellent quality.

This device is for PFC, UPS & Inverter applications.

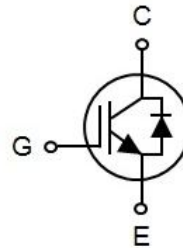
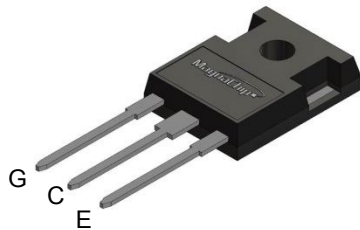
### Features

- High Speed Switching & Low Power Loss
- $V_{CE(sat)} = 1.95V @ I_C = 40A$
- $E_{off} = 0.3mJ @ T_C = 25^\circ C$
- High Input Impedance
- $t_{rr} = 80ns (typ.) @ di_F/dt = 1000A/\mu s$
- Maximum junction temperature  $175^\circ C$

### Applications

- PFC
- Welder
- UPS
- IH Cooker
- PV Inverter

TO-247



### Maximum Rating

| Parameter  | Symbol      | Rating            | Unit       |
|--|-------------|-------------------|------------|
| Collector-emitter voltage  | $V_{CE}$    | 650               | V          |
| DC collector current, limited by $T_{vjmax}$   | $I_C$       | $T_C=25^\circ C$  | 80         |
|  |             | $T_C=100^\circ C$ | 40         |
| Pulsed collector current, $t_p$ limited by $T_{vjmax}$   | $I_{Cpuls}$ | 160               | A          |
| Turn off safe operating area $V_{CE} \leq 600V, T_{vj} \leq 175^\circ C$   | -           | 160               | A          |
| Diode forward current limited by $T_{vjmax}$   | $I_F$       | $T_C=25^\circ C$  | 40         |
|  |             | $T_C=100^\circ C$ | 20         |
| Diode pulsed current, $t_p$ limited by $T_{vjmax}$   | $I_{Fpuls}$ | 160               | A          |
| Gate-emitter voltage   | $V_{GE}$    | $\pm 20$          | V          |
| Power dissipation  | $P_D$       | $T_C=25^\circ C$  | 341        |
|  |             | $T_C=100^\circ C$ | 170        |
| Short circuit withstand time<br>$V_{CC} \leq 400V, V_{GE} = 15V, T_{vj} = 150^\circ C$<br>Allowed number of short circuits < 1000<br>Time between short circuits $\geq 1.0s$ | tsc         | 5                 | $\mu s$    |
| Operating Junction temperature range   | $T_{vj}$    | -40~175           | $^\circ C$ |
| Storage temperature range  | $T_{stg}$   | -55~150           | $^\circ C$ |
| Soldering temperature<br>Wave soldering 1.6 mm (0.063 in.) from case for 10s   |             | 260               | $^\circ C$ |
| Mounting torque, M3 screw<br>Maximum of mounting processes: 3  | M           | 0.6               | Nm         |

### Thermal Characteristic

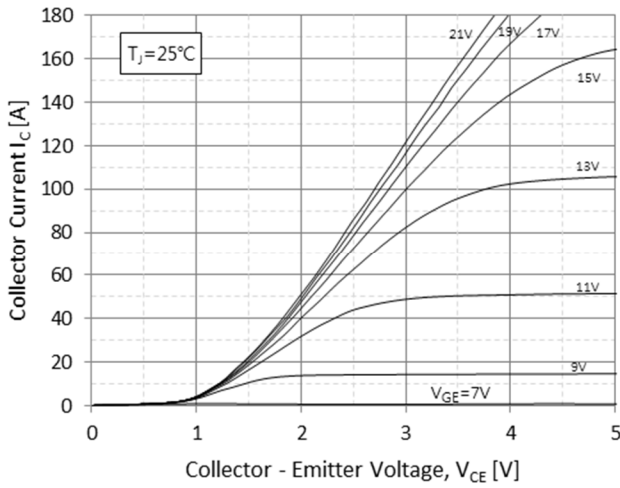
| Parameter                                     | Symbol          | Rating | Unit         |
|---|-----------------|--------|--------------|
| Thermal resistance junction-to-ambient        | $R_{\theta JA}$ | 40     | $^\circ C/W$ |
| Thermal resistance junction-to-case for IGBT  | $R_{\theta JC}$ | 0.44   |              |
| Thermal resistance junction-to-case for Diode | $R_{\theta JC}$ | 1.2    |              |

### Ordering Information

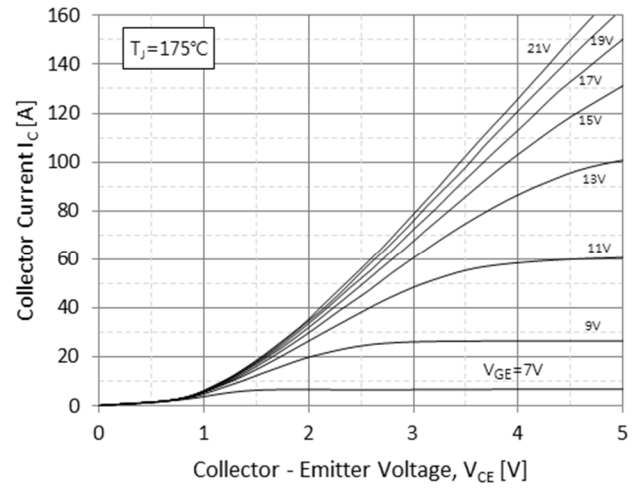
| Part Number  | Marking   | Temp. Range | Package | Packing | RoHS Status  |
|--------------|-----------|-------------|---------|---------|--------------|
| MBQ40T65FESC | 40T65FESC | -55~175°C   | TO-247  | Tube    | Halogen Free |

### Electrical Characteristic (T<sub>vj</sub> = 25°C unless otherwise specified)

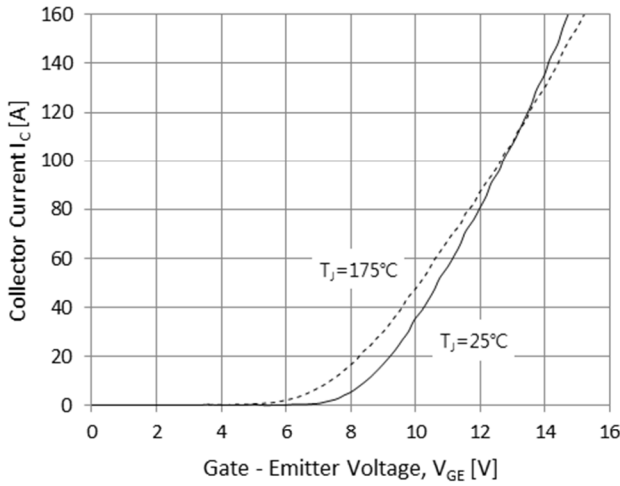
| Parameter  | Symbol               | Conditions  | Min                     | Typ  | Max  | Unit |
|--|----------------------|---|-------------------------|------|------|------|
| <b>Static Characteristic</b>   |                      |   |                         |      |      |      |
| Collector-emitter breakdown voltage  | BV <sub>CES</sub>    | I <sub>C</sub> = 2mA, V <sub>GE</sub> = 0V  | 650                     | -    | -    | V    |
| Collector-emitter saturation voltage   | V <sub>CE(sat)</sub> | I <sub>C</sub> = 40A, V <sub>GE</sub> = 15V   | T <sub>vj</sub> = 25°C  | 1.95 | 2.4  | V    |
|  |                      |   | T <sub>vj</sub> = 175°C | 2.3  |      |      |
| Diode forward voltage  | V <sub>F</sub>       | V <sub>GE</sub> = 0V, I <sub>F</sub> = 20A  | T <sub>vj</sub> = 25°C  | 1.5  | 1.9  | V    |
|  |                      |   | T <sub>vj</sub> = 175°C | 1.4  |      |      |
| Gate-emitter threshold voltage   | V <sub>GE(th)</sub>  | V <sub>CE</sub> = V <sub>GE</sub> , I <sub>C</sub> = 0.5mA  | 4.0                     | 5.0  | 6.0  | V    |
| Zero gate voltage collector current  | I <sub>CES</sub>     | V <sub>CE</sub> = 650V, V <sub>GE</sub> = 0V, T <sub>vj</sub> = 25°C  | -                       | -    | 40   | μA   |
| Gate-emitter leakage current   | I <sub>GES</sub>     | V <sub>GE</sub> = 20V, V <sub>CE</sub> = 0V   | -                       | -    | ±100 | nA   |
| <b>Dynamic Characteristic</b>  |                      |   |                         |      |      |      |
| Total gate charge  | Q <sub>g</sub>       | V <sub>CE</sub> = 520V, I <sub>C</sub> = 40A,<br>V <sub>GE</sub> = 15V  | -                       | 218  |      | nC   |
| Gate-emitter charge  | Q <sub>ge</sub>      |   | -                       | 33   |      |      |
| Gate-collector charge  | Q <sub>gc</sub>      |   | -                       | 136  |      |      |
| Input capacitance  | C <sub>ies</sub>     | V <sub>CE</sub> = 25V, V <sub>GE</sub> = 0V,<br>f = 1MHz  | -                       | 3342 | -    | pF   |
| Reverse transfer capacitance   | C <sub>res</sub>     |   | -                       | 120  | -    |      |
| Output capacitance   | C <sub>oes</sub>     |   | -                       | 198  | -    |      |
| Internal emitter inductance measured 5mm (0.197 in.) from case                                     | L <sub>E</sub>       |   | -                       | 13.0 | -    | nH   |
| Short circuit collector current<br>Max. 1000 short circuits<br>Time between short circuits: ≥ 1.0s | I <sub>C(SC)</sub>   | V <sub>GE</sub> = 15V, V <sub>CC</sub> = 400V,<br>t <sub>SC</sub> ≤ 5μs, T <sub>vj</sub> = 150°C  | -                       | 120  | -    | A    |
| <b>Switching Characteristic</b>  |                      |   |                         |      |      |      |
| Turn-on delay time   | t <sub>d(on)</sub>   | V <sub>GE</sub> = 15V, V <sub>CC</sub> = 400V,<br>I <sub>C</sub> = 40A, R <sub>G</sub> = 7.9Ω,<br>Inductive Load, T <sub>vj</sub> = 25°C  | -                       | 50   | -    | ns   |
| Rise time  | t <sub>r</sub>       |   | -                       | 49   | -    |      |
| Turn-off delay time  | t <sub>d(off)</sub>  |   | -                       | 318  | -    |      |
| Fall time  | t <sub>f</sub>       |   | -                       | 36   | -    | mJ   |
| Turn-on switching energy   | E <sub>on</sub>      |   | -                       | 0.68 | -    |      |
| Turn-off switching energy  | E <sub>off</sub>     |   | -                       | 0.30 | -    |      |
| Total switching energy   | E <sub>ts</sub>      | -   | 0.98                    | -    |      |      |
| Turn-on delay time   | t <sub>d(on)</sub>   | V <sub>GE</sub> = 15V, V <sub>CC</sub> = 400V,<br>I <sub>C</sub> = 40A, R <sub>G</sub> = 7.9Ω,<br>Inductive Load, T <sub>vj</sub> = 175°C | -                       | 45   | -    | ns   |
| Rise time  | t <sub>r</sub>       |   | -                       | 57   | -    |      |
| Turn-off delay time  | t <sub>d(off)</sub>  |   | -                       | 366  | -    |      |
| Fall time  | t <sub>f</sub>       |   | -                       | 47   | -    | mJ   |
| Turn-on switching energy   | E <sub>on</sub>      |   | -                       | 0.95 | -    |      |
| Turn-off switching energy  | E <sub>off</sub>     |   | -                       | 0.36 | -    |      |
| Total switching energy   | E <sub>ts</sub>      | -   | 1.31                    | -    |      |      |
| Reverse recovery time  | t <sub>rr</sub>      | I <sub>F</sub> = 20A, di <sub>F</sub> /dt = 1000A/μs,<br>T <sub>vj</sub> = 25°C   | -                       | 80   | -    | ns   |
| Reverse recovery current   | I <sub>rr</sub>      |   | -                       | 20   | -    | A    |
| Reverse recovery charge  | Q <sub>rr</sub>      |   | -                       | 0.8  | -    | μC   |
| Reverse recovery time  | t <sub>rr</sub>      | I <sub>F</sub> = 20A, di <sub>F</sub> /dt = 1000A/μs,<br>T <sub>vj</sub> = 175°C  | -                       | 92   | -    | ns   |
| Reverse recovery current   | I <sub>rr</sub>      |   | -                       | 28   | -    | A    |
| Reverse recovery charge  | Q <sub>rr</sub>      |   | -                       | 1.3  | -    | nC   |



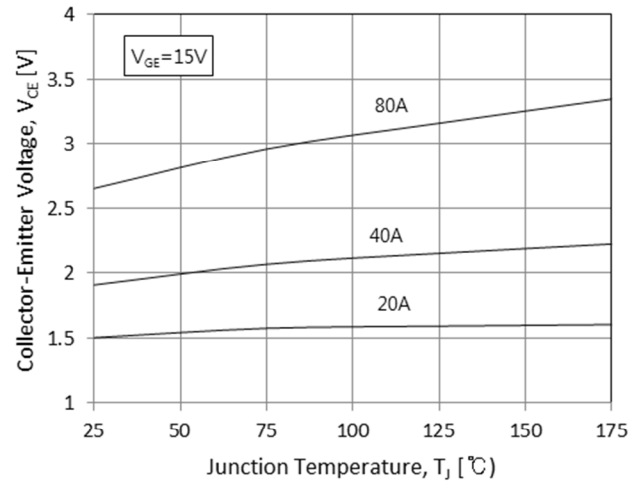
**Fig.1 Typical Output Characteristics ( $T_J = 25^\circ\text{C}$ )**



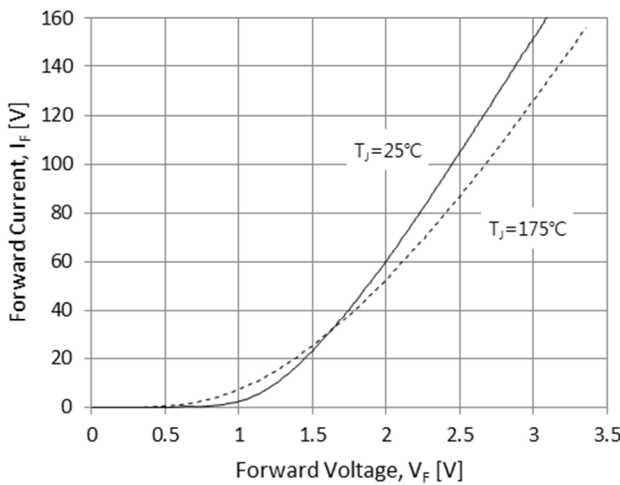
**Fig.2 Typical Output Characteristics ( $T_J = 175^\circ\text{C}$ )**



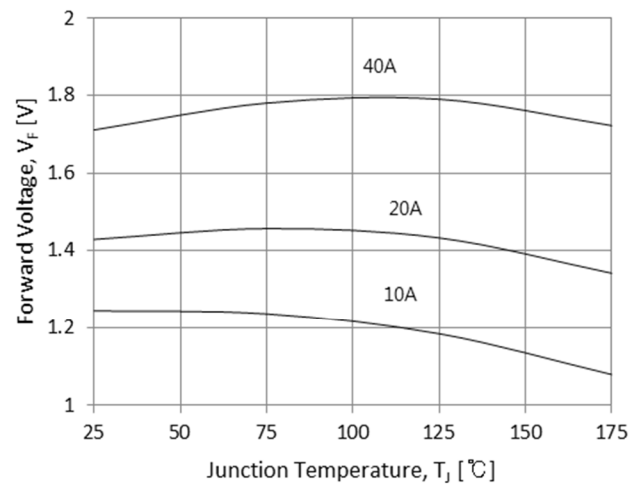
**Fig.3 Typical Transfer Characteristics**



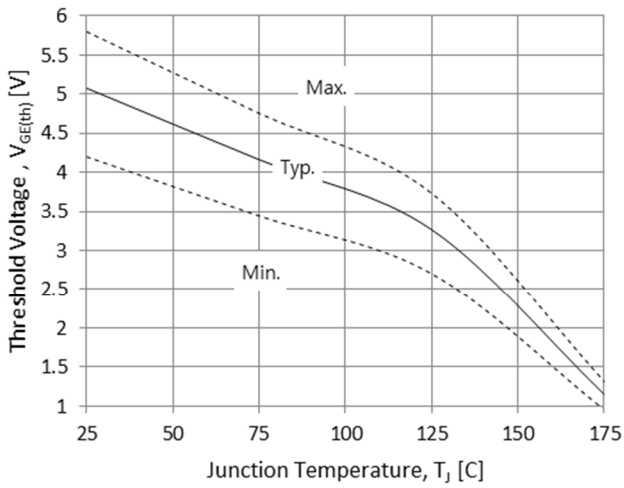
**Fig.4 Typical Collector-Emitter Saturation Voltage - Junction Temperature**



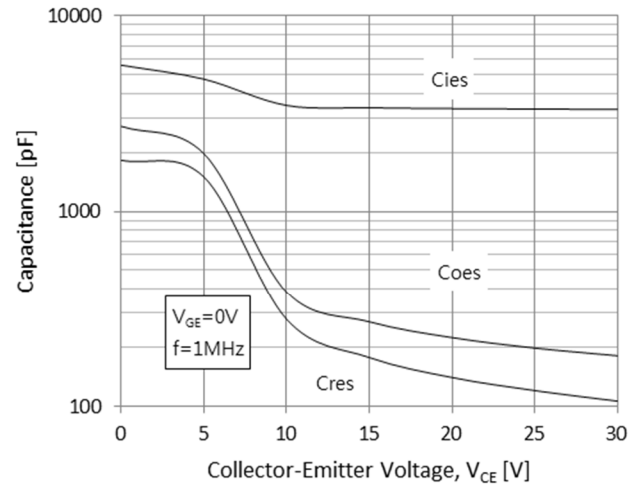
**Fig.5 Diode Forward Characteristics**



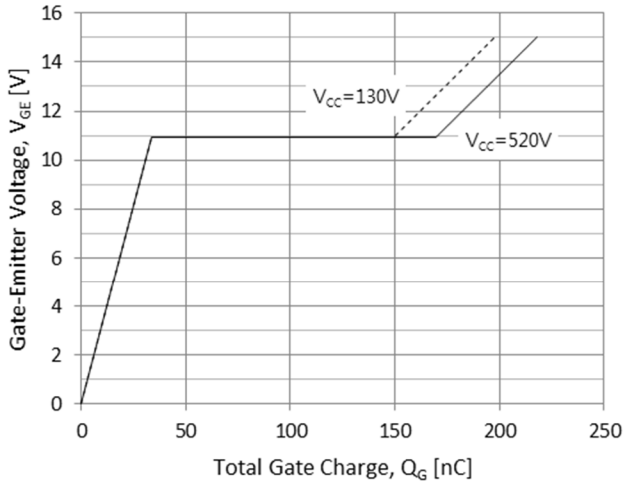
**Fig.6 Diode Forward-Junction Temperature**



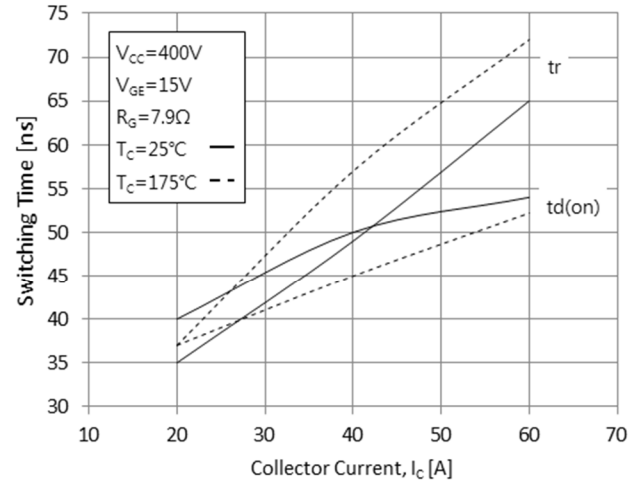
**Fig.7 Threshold Voltage-Junction Temperature**



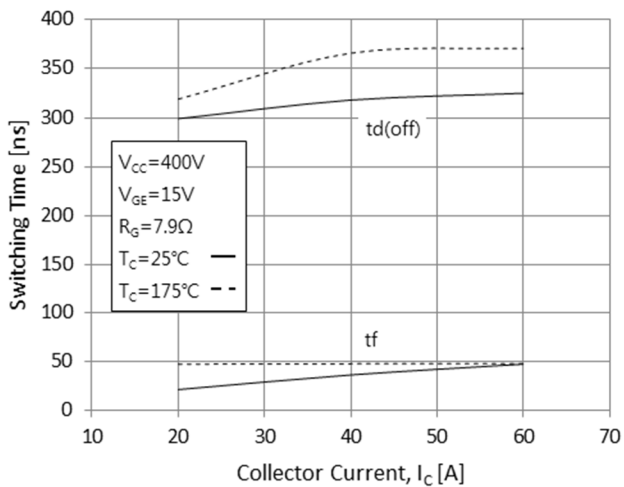
**Fig.8 Typical Capacitance**



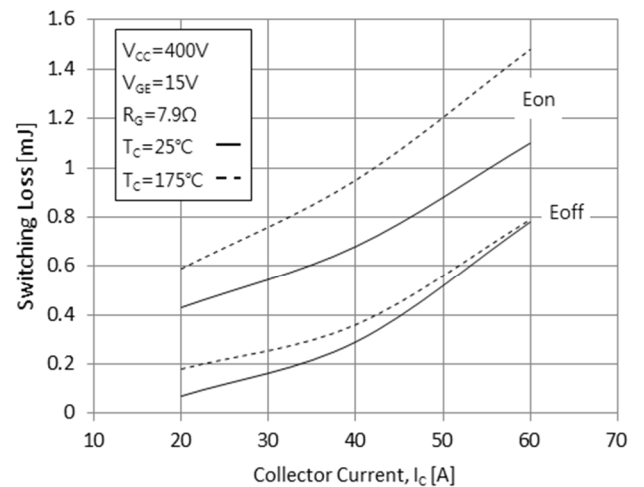
**Fig.9 Typical Gate Charge**



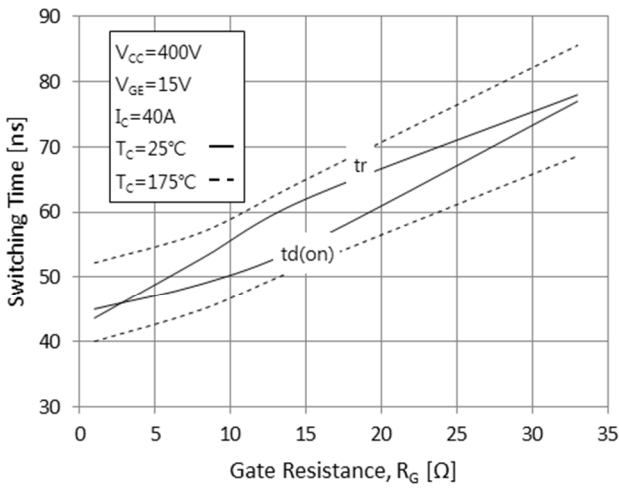
**Fig.10 Typical Turn on-Collector Current**



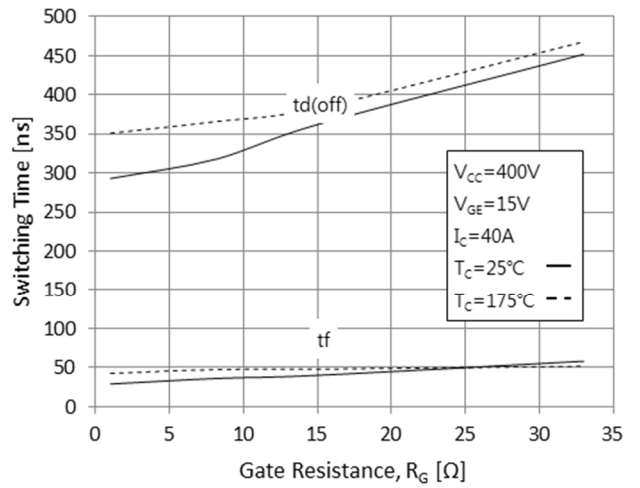
**Fig.11 Typical Turn off-Collector Current**



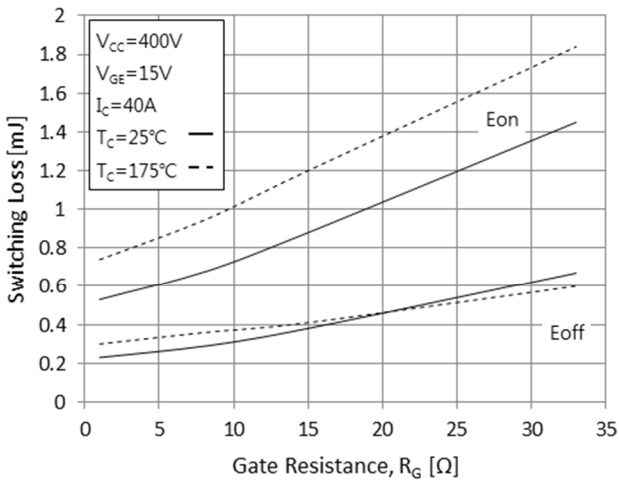
**Fig.12 Switching Loss-Collector Current**



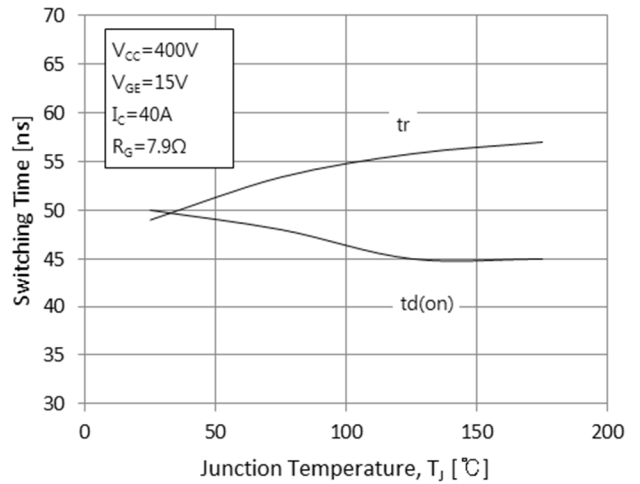
**Fig.13 Turn on Characteristics-Gate Resistance**



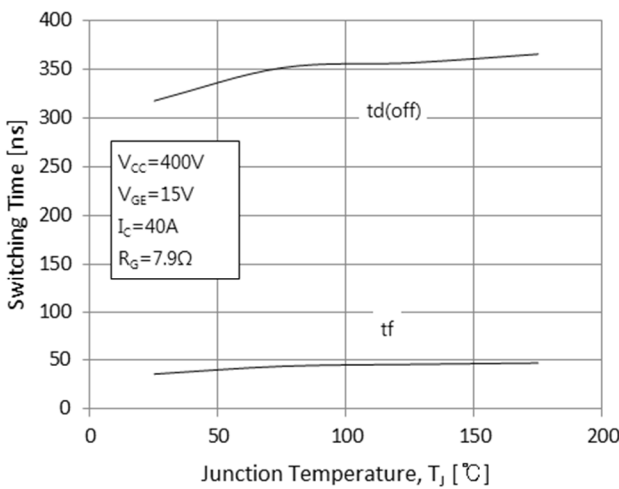
**Fig.14 Turn off Characteristics-Gate Resistance**



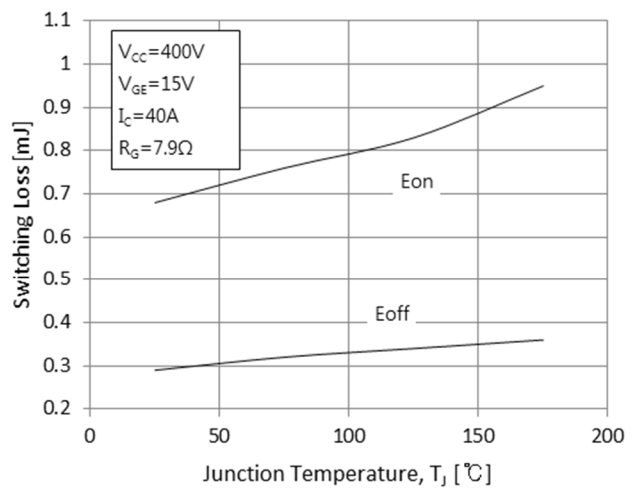
**Fig.15 Switching Loss-Gate Resistance**



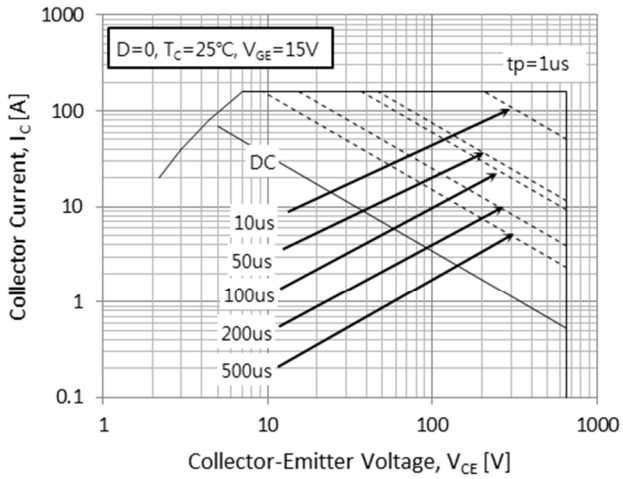
**Fig.16 Turn on Characteristics-Junction Temperature**



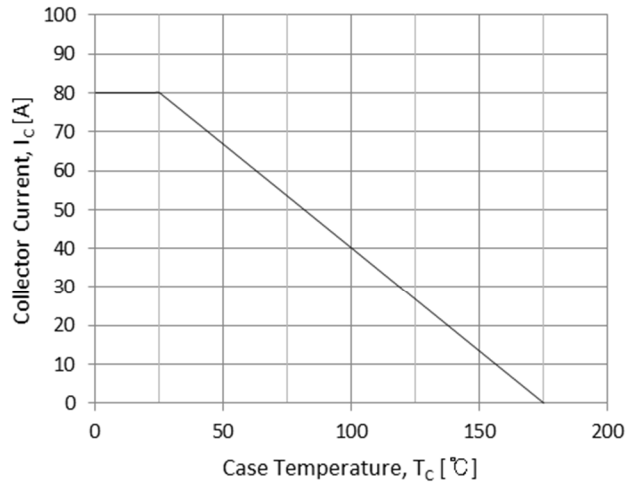
**Fig.17 Turn off Characteristics-Junction Temperature**



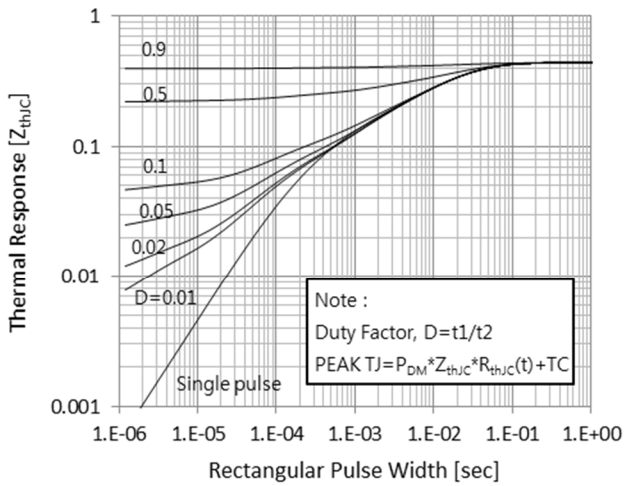
**Fig.18 Switching Loss-Junction Temperature**



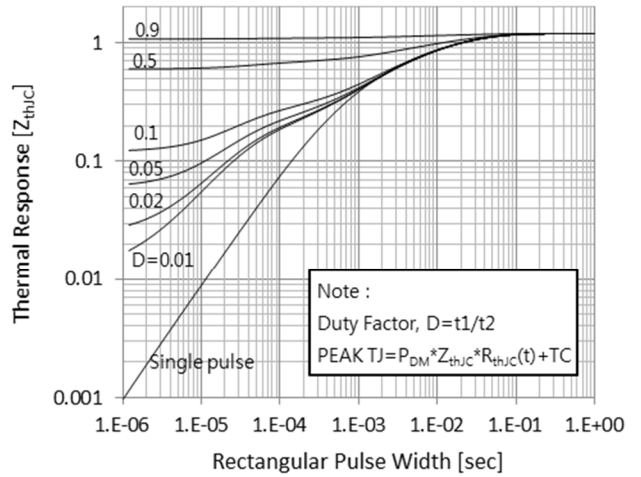
**Fig.19 Forward Bias Safe Operating Area**



**Fig.20 Case Temperature-Collector Current**



**Fig.21 IGBT Transient Thermal Impedance**

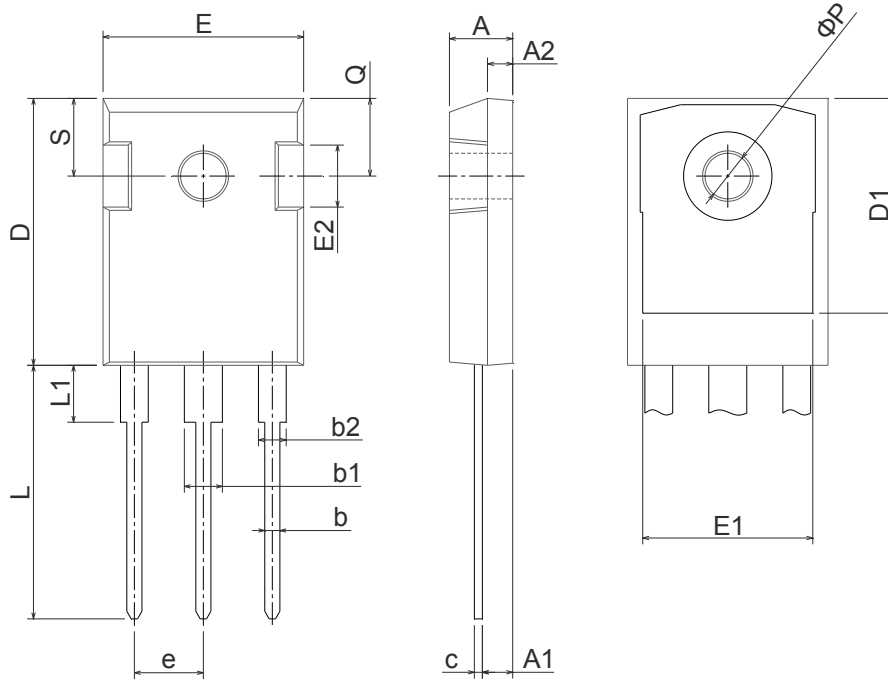


**Fig.22 FRD Transient Thermal Impedance**

**Physical Dimension**

**TO-247**

Dimensions are in millimeters, unless otherwise specified



| Dimension | Min(mm) | Max(mm) |
|-----------|---------|---------|
| A         | 4.70    | 5.31    |
| A1        | 2.20    | 2.60    |
| A2        | 1.50    | 2.49    |
| b         | 0.99    | 1.40    |
| b1        | 2.59    | 3.43    |
| b2        | 1.65    | 2.39    |
| c         | 0.38    | 0.89    |
| D         | 20.30   | 21.46   |
| D1        | 13.08   | -       |
| E         | 15.45   | 16.26   |
| E1        | 13.06   | 14.02   |
| E2        | 4.32    | 5.49    |
| e         | 5.45BSC |         |
| L         | 19.81   | 20.57   |
| L1        | -       | 4.50    |
| ΦP        | 3.50    | 3.70    |
| Q         | 5.38    | 6.20    |
| S         | 6.15BSC |         |

**DISCLAIMER:**

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