

STARPOWER

SEMICONDUCTOR

IGBT

GD20FST60L4S

Molding Type Module

600V/20A 6 in one-package

General Description

STARPOWER IGBT Power Module provides ultra low conduction loss as well as short circuit ruggedness. They are designed for the applications such as general inverters and UPS.



Features

- Low $V_{CE(sat)}$ Trench IGBT technology
- Low switching loss
- 8 μ s short circuit capability
- $V_{CE(sat)}$ with positive temperature coefficient
- Maximum junction temperature 175 °C
- Low inductance case
- Fast & soft reverse recovery anti-parallel FWD

Typical Applications

- Inverter for motor drive
- AC and DC servo drive amplifier
- Uninterruptible power supply

IGBT-inverter $T_C=25^\circ\text{C}$ unless otherwise noted**Maximum Rated Values**

Symbol	Description	GD20FST60L4S	Units
V_{CES}	Collector-Emitter Voltage @ $T_j=25^\circ\text{C}$	600	V
V_{GES}	Gate-Emitter Voltage @ $T_j=25^\circ\text{C}$	± 20	V
I_C	Collector Current @ $T_C=25^\circ\text{C}$ @ $T_C=100^\circ\text{C}$	35 20	A
I_{CM}	Pulsed Collector Current $t_p=1\text{ms}$	40	A
P_{tot}	Total Power Dissipation @ $T_j=175^\circ\text{C}$	84	W

Off Characteristics

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_{(BR)CES}$	Collector-Emitter Breakdown Voltage	$T_j=25^\circ\text{C}$	600			V
I_{CES}	Collector Cut-Off Current	$V_{CE}=V_{CES}, V_{GE}=0\text{V},$ $T_j=25^\circ\text{C}$			1.0	mA
I_{GES}	Gate-Emitter Leakage Current	$V_{GE}=V_{GES}, V_{CE}=0\text{V},$ $T_j=25^\circ\text{C}$			400	nA

On Characteristics

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C=0.30\text{mA}, V_{CE}=V_{GE},$ $T_j=25^\circ\text{C}$	4.9	5.8	6.5	V
$V_{CE(sat)}$	Collector to Emitter Saturation Voltage	$I_C=20\text{A}, V_{GE}=15\text{V},$ $T_j=25^\circ\text{C}$		1.55	2.00	V
		$I_C=20\text{A}, V_{GE}=15\text{V},$ $T_j=125^\circ\text{C}$		1.70		
		$I_C=20\text{A}, V_{GE}=15\text{V},$ $T_j=150^\circ\text{C}$		1.80		

Switching Characteristics

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units	
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=300V, I_C=20A,$ $R_G=18\Omega, V_{GE}=\pm 15V,$ $T_j=25^\circ C$		228		ns	
t_r	Rise Time			289		ns	
$t_{d(off)}$	Turn-Off Delay Time			138		ns	
t_f	Fall Time			99		ns	
E_{on}	Turn-On Switching Loss				0.37		mJ
E_{off}	Turn-Off Switching Loss				0.45		mJ
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=300V, I_C=20A,$ $R_G=18\Omega, V_{GE}=\pm 15V,$ $T_j=125^\circ C$		230		ns	
t_r	Rise Time			331		ns	
$t_{d(off)}$	Turn-Off Delay Time			162		ns	
t_f	Fall Time			141		ns	
E_{on}	Turn-On Switching Loss				0.47		mJ
E_{off}	Turn-Off Switching Loss				0.58		mJ
$t_{d(on)}$	Turn-On Delay Time	$V_{CC}=300V, I_C=20A,$ $R_G=18\Omega, V_{GE}=\pm 15V,$ $T_j=150^\circ C$		232		ns	
t_r	Rise Time			342		ns	
$t_{d(off)}$	Turn-Off Delay Time			170		ns	
t_f	Fall Time			152		ns	
E_{on}	Turn-On Switching Loss				0.51		mJ
E_{off}	Turn-Off Switching Loss				0.61		mJ
C_{ies}	Input Capacitance	$V_{CE}=25V, f=1Mhz,$ $V_{GE}=0V$		1.10		nF	
C_{oes}	Output Capacitance			0.07		nF	
C_{res}	Reverse Transfer Capacitance			0.03		nF	
Q_G	Gate Charge	$V_{CC}=300V, I_C=20A,$ $V_{GE}=-15 \dots +15V$		200		nC	
I_{SC}	SC Data	$t_p \leq 6\mu s, V_{GE}=15V,$ $T_j=150^\circ C, V_{CC}=360V,$ $V_{CEM} \leq 600V$		100		A	

Diode-inverter $T_C=25^\circ\text{C}$ unless otherwise noted**Maximum Rated Values**

Symbol	Description	GD20FST60L4S	Units
V_{RRM}	Repetitive Peak Reverse Voltage @ $T_j=25^\circ\text{C}$	600	V
I_F	DC Forward Current	20	A
I_{FRM}	Repetitive Peak Forward Current $t_p=1\text{ms}$	40	A

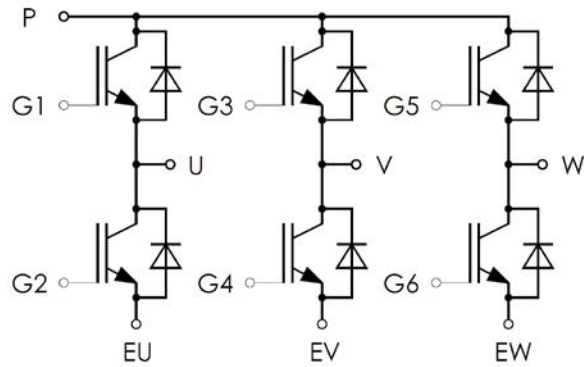
Characteristics Values

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
V_F	Diode Forward Voltage	$I_F=20\text{A}, V_{GE}=0\text{V}$	$T_j=25^\circ\text{C}$	1.60	2.00	V
			$T_j=125^\circ\text{C}$	1.55		
			$T_j=150^\circ\text{C}$	1.50		
Q_r	Recovered Charge	$I_F=20\text{A}, V_R=300\text{V}, R_G=18\Omega, V_{GE}=-15\text{V}$	$T_j=25^\circ\text{C}$	1.3		μC
			$T_j=125^\circ\text{C}$	2.3		
			$T_j=150^\circ\text{C}$	2.7		
I_{RM}	Peak Reverse Recovery Current	$I_F=20\text{A}, V_R=300\text{V}, R_G=18\Omega, V_{GE}=-15\text{V}$	$T_j=25^\circ\text{C}$	29		A
			$T_j=125^\circ\text{C}$	34		
			$T_j=150^\circ\text{C}$	37		
E_{rec}	Reverse Recovery Energy	$I_F=20\text{A}, V_R=300\text{V}, R_G=18\Omega, V_{GE}=-15\text{V}$	$T_j=25^\circ\text{C}$	0.20		mJ
			$T_j=125^\circ\text{C}$	0.42		
			$T_j=150^\circ\text{C}$	0.52		

IGBT Module

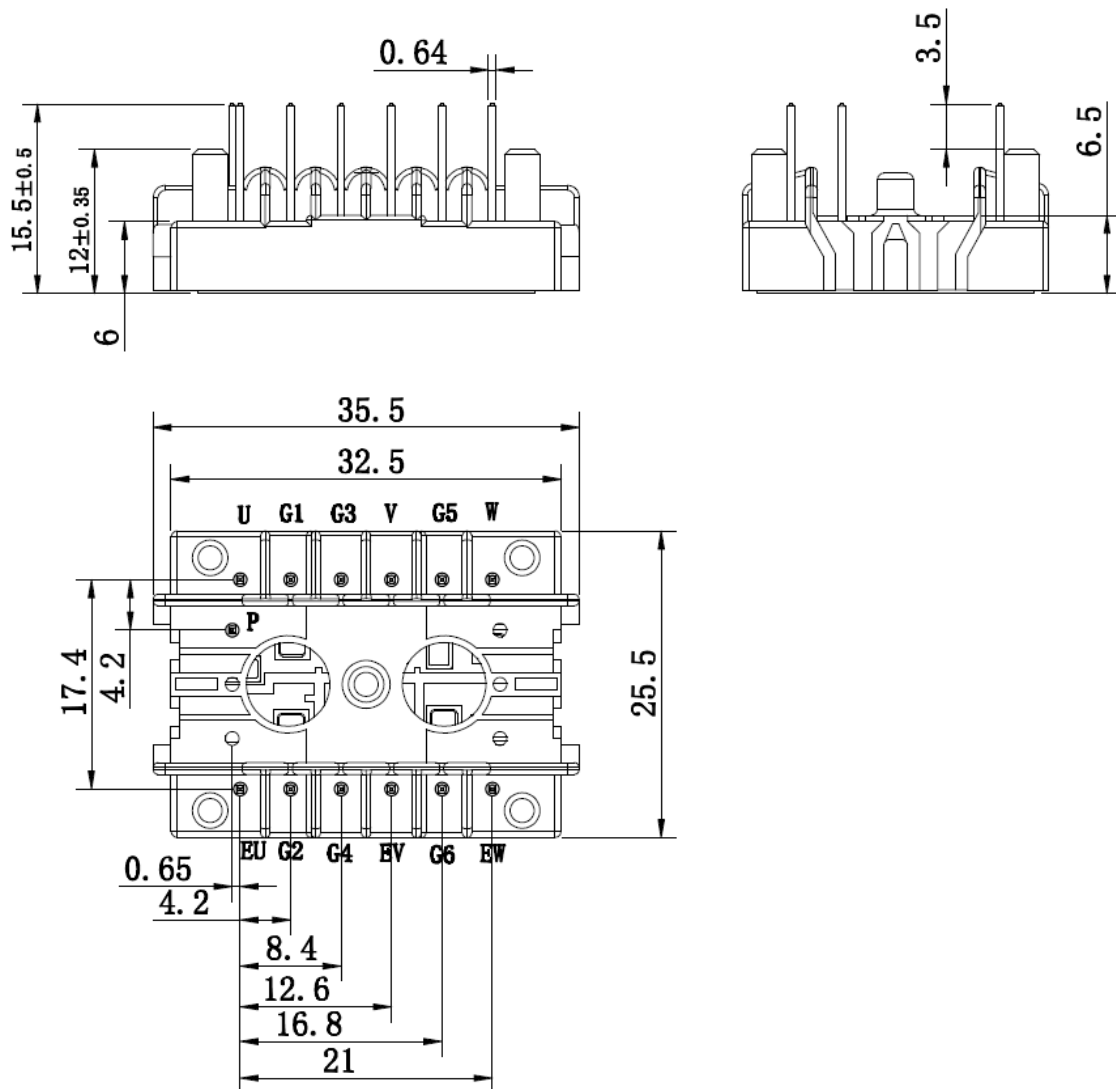
Symbol	Parameter	Min.	Typ.	Max.	Units
V_{ISO}	Isolation Voltage RMS, $f=50\text{Hz}, t=1\text{min}$	4000			V
L_{CE}	Stray Inductance		25		nH
$R_{CC'+EE'}$	Module Lead Resistance, Terminal to Chip @ $T_C=25^\circ\text{C}$		9.50		m Ω
$R_{\theta JC}$	Junction-to-Case (per IGBT-inverter)			1.777	K/W
	Junction-to-Case (per Diode-inverter)			2.626	
$R_{\theta CS}$	Case-to-Sink (Conductive grease applied)		0.077		K/W
T_{jmax}	Maximum Junction Temperature			175	$^\circ\text{C}$
T_{jop}	Operating Junction Temperature	-40		150	$^\circ\text{C}$
T_{STG}	Storage Temperature Range	-40		125	$^\circ\text{C}$
F	Mounting Force Per Clamp	30		50	N
G	Weight of Module		10		g

Equivalent Circuit Schematic



Package Dimensions

Dimensions in Millimeters



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